## **Update**

# NCHRP Project 20-7 Task 400 Effect of Elevation on Rolling Thin Film Oven Aging of Asphalt Binder

Ramon Bonaquist, P.E.

Advanced Asphalt Technologies, LLC

#### **Research Team**

- Advanced Asphalt Technologies, LLC
  - Ramon Bonaquist PI
- Consultants
  - Dave Anderson
  - Jim Rosenberger

## **Today's Outline**

- Review Objective
- Review Analysis of Existing Data
- Review Experimental Work
- Update Status

## **Objectives**

 Confirm or refute previous studies showing an elevation effect in properties of RTFOT residue

And if there is an effect and it is of engineering significance then....

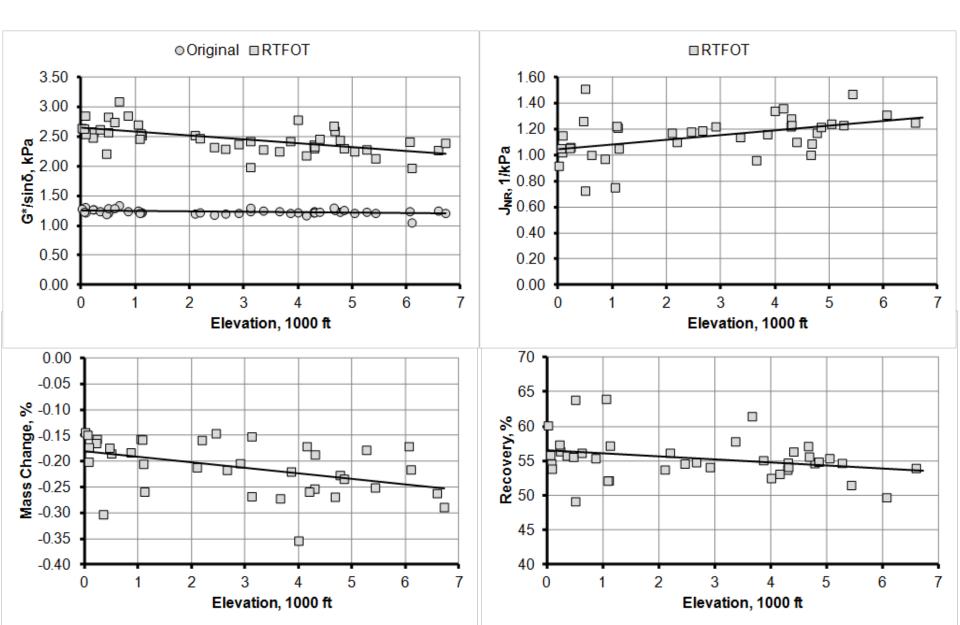
 Improve the AASHTO T 240 procedure to minimize differences in physical properties of RTFOT residue obtained at different elevations.

## **Approach**

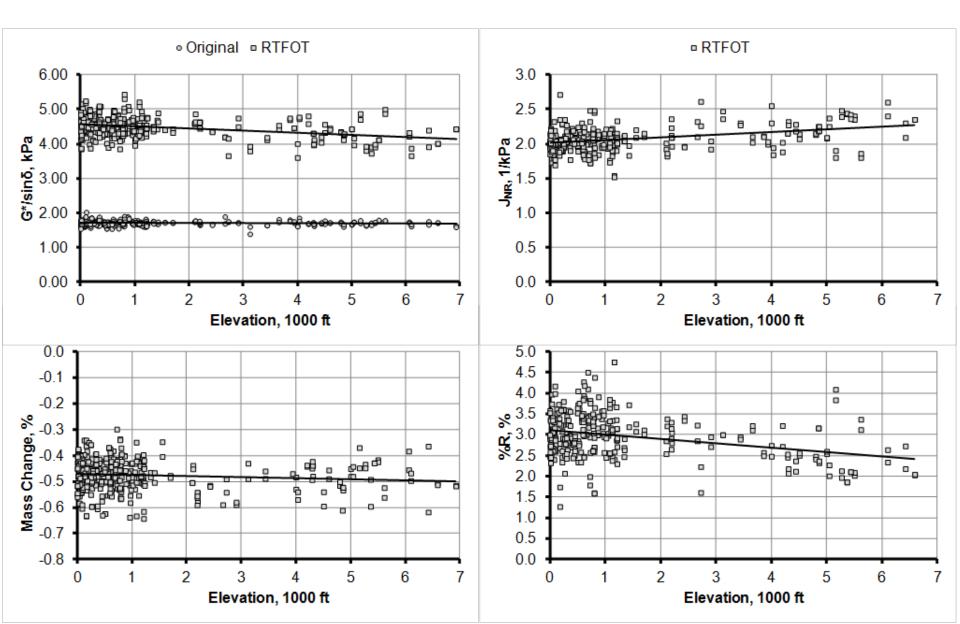
- Perform statistical and engineering analysis of available data:
  - Western Cooperative Testing Group
  - AASHTO Resource Proficiency Samples
- Select method to minimize elevation effect
- Design, execute, and analyze an experiment to confirm viability of the selected method
- Prepare documentation
  - Recommended modifications to AASHTO T 240 with commentary
  - Report with data files



### WCTG Binder 552



## **AASHTO Resource 235/236**



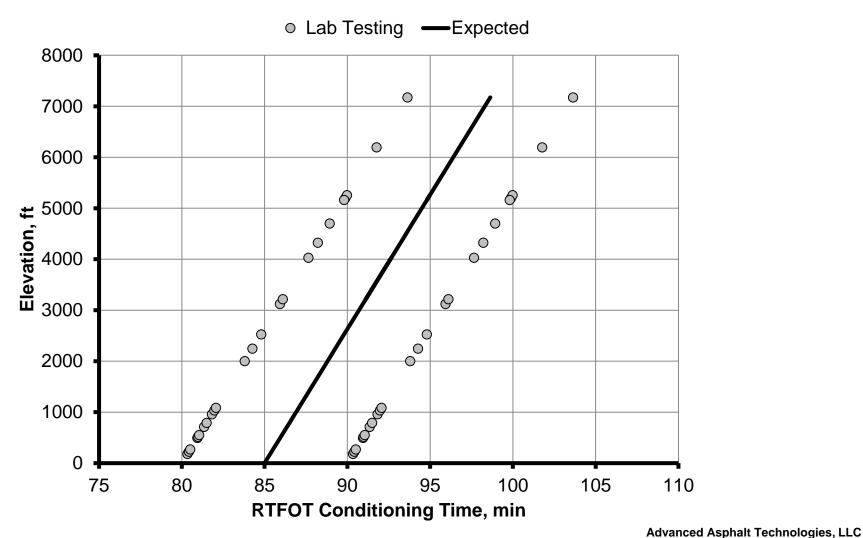
## What Are the Options?

- Modify RTFOT to condition at a constant pressure
- Relate elevation effect to other measured binder properties
- Vary RTFOT temperature with elevation
- Vary RTFOT time with elevation

2 min/1,000 ft



# **Experiment Design**



# **Experimental Design**

- 25 Labs
  - 181 ft to 7124 ft
- 8 Binders

| Binder   | Туре    |
|----------|---------|
| PG 64-22 | Neat    |
| PG 76-22 | Polymer |
| PG 58-28 | Neat    |
| PG 64-28 | Neat    |
| PG 76-28 | Polymer |
| PG 52-34 | Neat    |
| PG 58-34 | Polymer |
| PG 64-34 | Polymer |

#### **Status**

- Received mass change data and conditioned residue from all labs
- Residue from 12 labs has been tested
- Statistical analysis of data is underway
- Final recommendations this summer

#### **Questions/Discussion**

Ramon Bonaquist

Email: aatt@erols.com

Phone: 703-999-8365