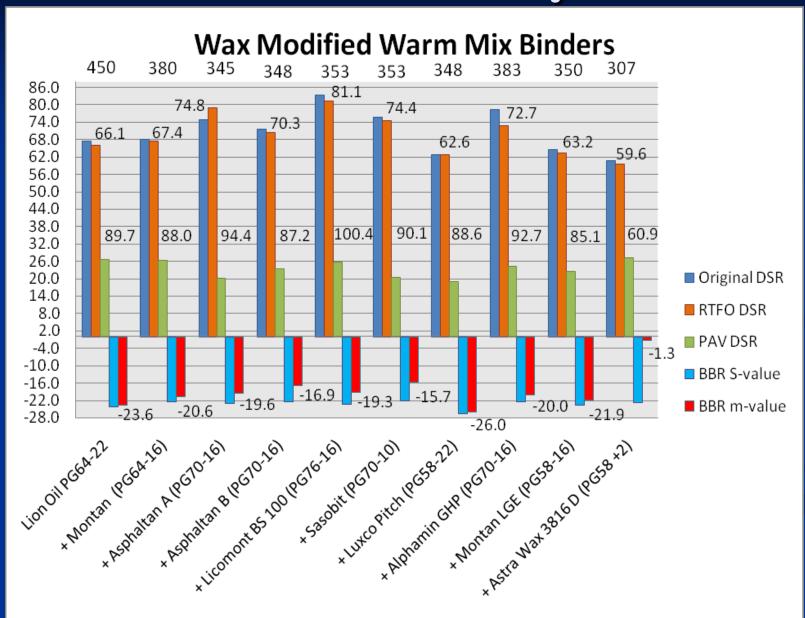
Multi-Stress Creep and Recovery Test Jnr diff determination

John A. D'Angelo

D'Angelo Consulting, LLC

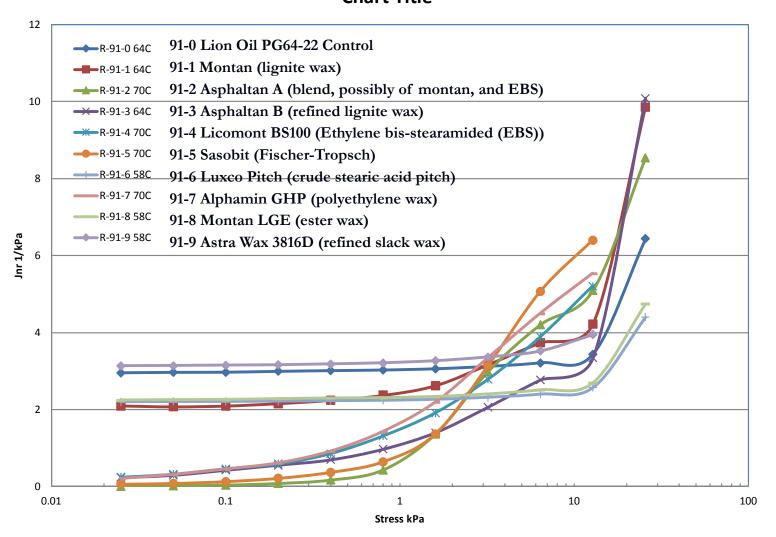
Johndangelo@dangeloconsultingllc.com

ETG Wax study

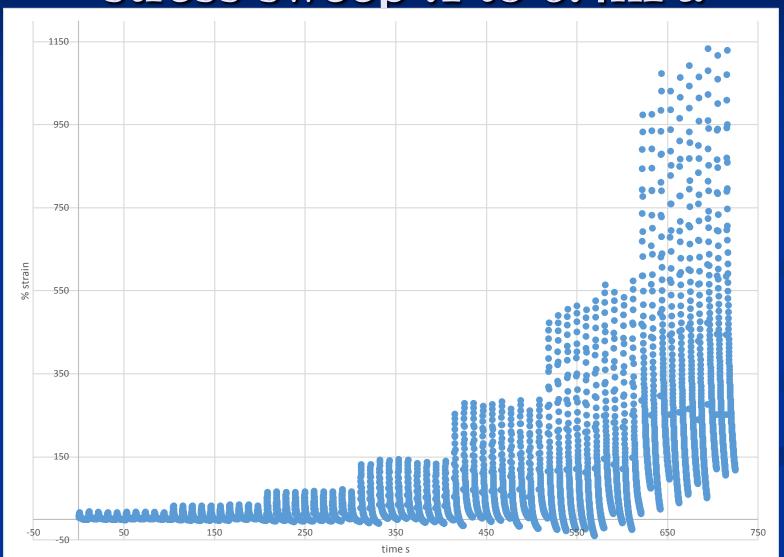


ETG Wax study

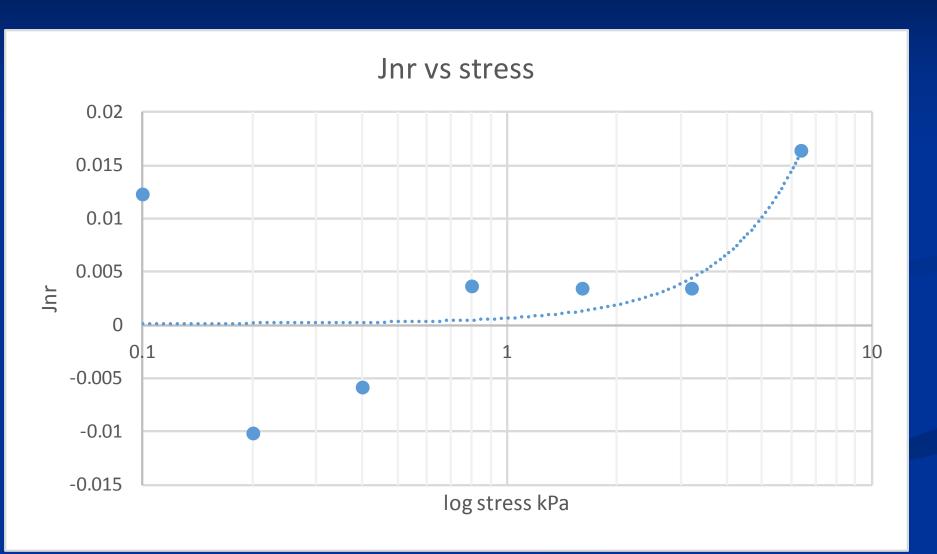




Highly modified binder MSCR stress sweep .1 to 6.4kPa



Jnr change with stress increase



Correction of Jnr Diff

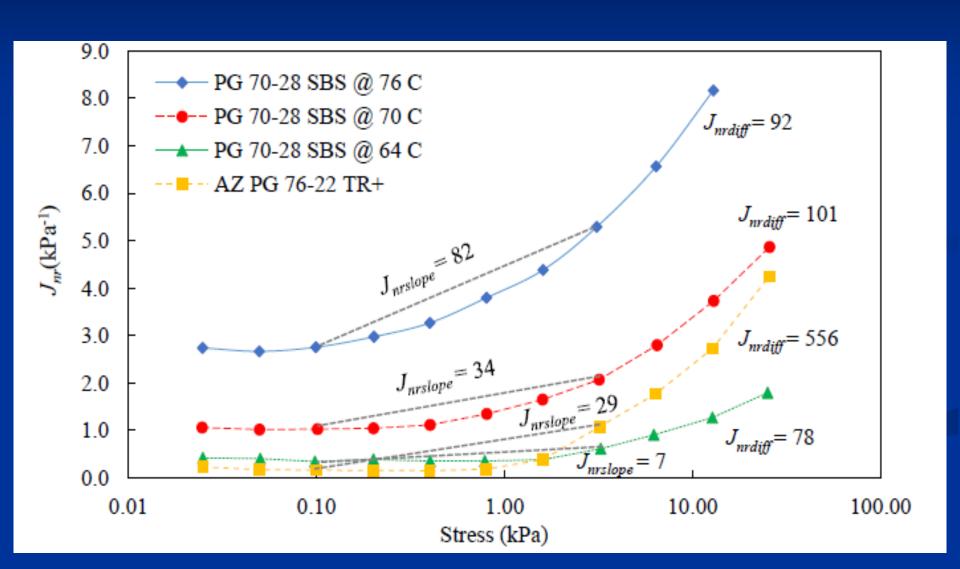
- Increase the low stress from .1 to .8 kPa still in the linear range for most AC's
- Consider going to Jnr slope Arizona procedure.
- Keep original recommendation of waive Jnr diff for E grades.

Jnr Slope

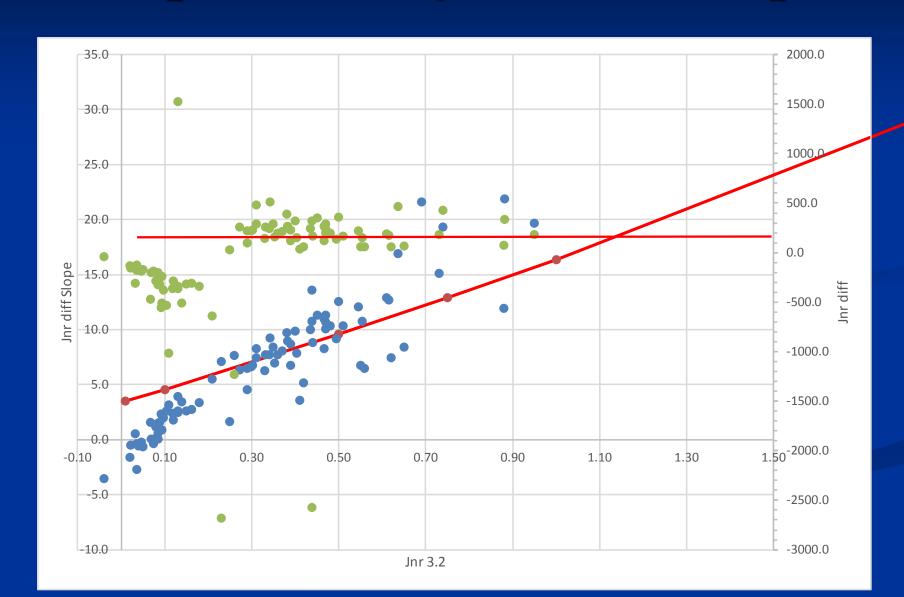
■ Jnr diff (Jnr3.2 – Jnr0.1)/Jnr0.1

■ Jnr diff slope (Jnr3.2 – Jnr0.1)/3.1 or (Jnr0.8 – Jnr3.2)/2.4

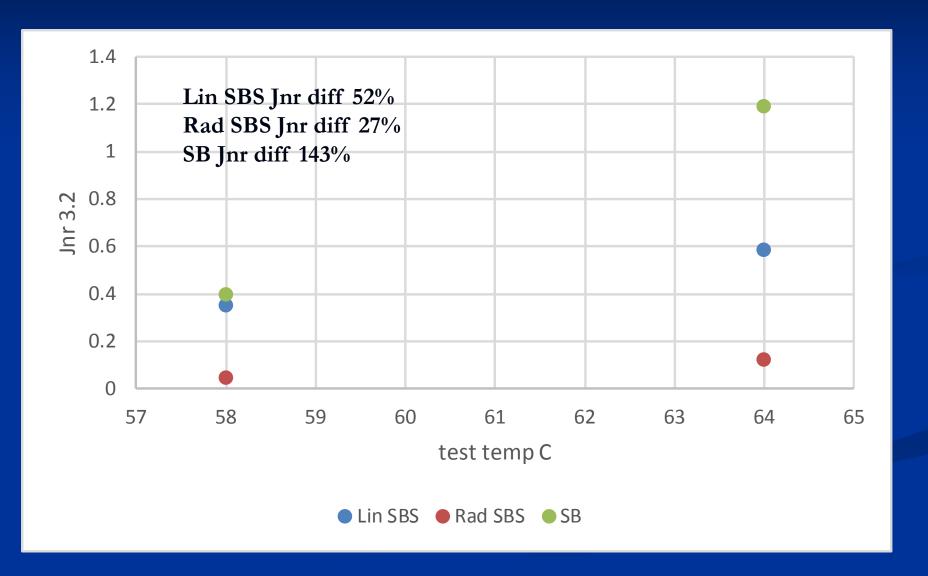
New Arizona State Procedure

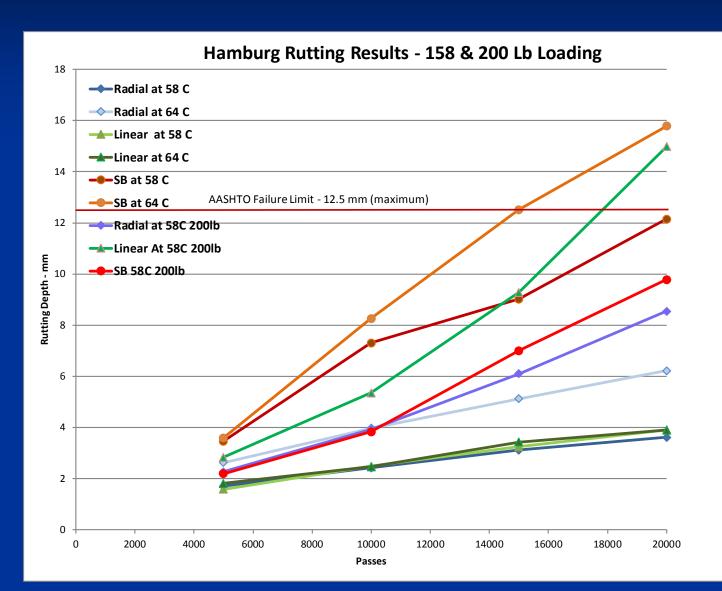


Comparison of Jnr diff to slope



Three PG 58E-34





9 AC's Jnr diff .1 and .8 stress

	J _{nrdiff (0.1-3.2)} (Predicted value if cycles 11 -20 were at 0.1kPa)	(Percent Difference	in Non-Recoverable		
58E-28	25.5	16.9	1.685212		
58E-34	15.5				
58S-34	63.5				
43166	64.1	42.8	7.836623		
43168	42.9	18.5	0.866562		
43174	58.0	36.1	22.80822		
58E-34	26.7	29.9	0.002696		
58E-34	51.9	47.4	0.033955		
58E-34	142.8	77.0	0.033955		

Log calculation of Jnr diff

radial		radial			linear			SB		
Stress		100	800	3200	100	800	3200	100	800	3200
Jnr		0.03	0.03	0.04	0.20	0.21	0.31	0.16	0.22	0.39
Jnr diff		0.27	0.30		0.52	0.47		1.43	0.77	
Jnr		0.03	0.03	0.04	0.20	0.21	0.31	0.16	0.22	0.39
log Jnr		-1.50	-1.52	-1.40	-0.69	-0.68	-0.51	-0.80	-0.66	-0.41
Jnr diff	Log	-0.07	-0.08		-0.26	-0.25		-0.48	-0.38	

Next steps

- Collect data on Jnr slope
- Collect data on Jnr0.8kPa to calculations of both slope and Jnr diff